INTERNATIONAL SEARCH REPORT

PCT/FR 03/03379

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B28B13/02 B28B B28B1/26 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) B28B C04B Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where pradical, search terms used) EPO-Internal, WPI Data, PAJ C. DOCUMENTS CONSIDERED TO BE RELEVANT Category * Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. X CA 2 124 863 A (MARPLE BASIL ;BOULANGER 12 JEAN (CA)) 19 November 1995 (1995-11-19) Α page 6 1-11 page 8, line 18 -page 9, line 26 page 10; figure 1A Α US 2 521 128 A (RAMSAY WILLIAM S) 1,2,4,5, 5 September 1950 (1950-09-05) 9,11 the whole document US 1 694 563 A (ROSS DONALD W ET AL) 1,4,9,11 11 December 1928 (1928-12-11) page 2, line 27 - line 105; figure 1 US 5 948 335 A (GAUCKLER LUDWIG J ET AL) 1,9,11 7 September 1999 (1999-09-07) the whole document Further documents are listed in the continuation of box C. Palent lamily members are listed in annex. Special categories of cited documents : 'T' later document published after the international fling date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the last which is not considered to be of particular relevance invention *E* earlier document but published on or after the international filing date 'X' document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to document which may throw doubts on priority claim(s) or which is clied to establish the publication date of another citation or other special reason (as specified) involve an inventive step when the document is taken alone "Y" document of particular relevance, the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "O" document reterring to an oral disclosure, use, exhibition or document published prior to the international fiting date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 1 April 2004 08/04/2004 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fageot, P Fax: (+31-70) 340-3016

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PCT/FR 03/03379

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